

ATTACHMENT 28

**DECINERATION™ SYSTEM SHUT DOWN
PROCEDURES**

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The description below is taken from the current operation procedure 1 for the 24D174 Rotary Furnace System “Shutdown Sequence”.

The operator must be certain that he has allowed enough time between the last munitions fed and the initiation of shutdown. This time period should be at least thirty (30) minutes (twice the dwell time of the rotary furnace tube).

To initiate a shutdown, the operator shall press the system stop push button which starts the following sequence:

- (1) Temperature controllers (SCRs) for all three (3) zones turn off.
- (2) The system draft fan will stay on for one (1) minute after all temperatures are acceptable.
- (3) SHUT DOWN COMPLETE